

Material name, short description	FKM
Material name, based on technical standards	Fluorine elastomer
Material description / intended use	Fluoroelastomer with high heat resistance and broad chemical resistance.
Color	brown
Compound code	FKM 60.45-01
Old, but still valid compound code	FKM 60.445-01
Remarks	ASTM code: ASTM D2000 M2HK610 A1-10 B38 EO78 EF31

**Mechanical properties**

Hardness nominal	60 ±5 Shore A ASTM D 2240
Hardness	63 Shore A
Density nominal	1.98 ±0.03 g/cm <sup>3</sup> ASTM D 1817
Tensile strength	12.1 N/mm <sup>2</sup> ASTM D 412-C
Elongation at break	261 % ASTM D 412-C
Compression set	12 % ASTM D 395-B 22 h, 200 °C

**Thermal properties**

Operating temperature min.*	-15 °C
Operating temperature max.*	200 °C

\* Approximate value, dependent on the application

**Storage in medium 1**

Medium	IRM 101 Oil (ASTM 101)
Test parameter	70 h, 200 °C
Test standard	ASTM D 471
Value change	Hardness: -7 Points Tensile strength: -12 % Elongation at break: +18 % Volume: +14 %

**Storage in medium 2**

Medium	ASTM Fuel C
Test parameter	70 h, 23 °C
Test standard	ASTM D 471
Value change	Hardness: -1 Tensile strength: -16 % Elongation at break: +8 % Volume: +3 %

**Air aging 1**

Test parameter	70 h, 250 °C
Test standard	ASTM D 573
Value change	Hardness: +2 Points Tensile strength: +18 % Elongation at break: +3 % Volume: -2 %

In compliance with **RoHS** and **REACH** directives.

This information is based on our available data. These values are measured on standard test specimens and are within the normal tolerance range of material properties and do not represent guaranteed property values. Therefore they shall not be used for specification purposes. The customer is solely responsible for quality and suitability of material for his application. He has to test usage and processing prior to use. Angst+Pfister makes no guarantees for the suitability of the material for any given application and assumes no obligation or liability in connection with the information provided above.