## 4i'Angst+Pfister

## Sealing technology Technical Data Sheet

| Material name, short description | NBR |
| :--- | :--- |
| Material name, based on technical standards | Acrylic-Butadiene-Rubber |
| Material description / intended use | Elastomer with good resistance to mineral and vegetable <br> oils/greases, alkalis, alcohols, gas, water |
| Color | green |
| Compound code | NBR $70.315-07$ |
| Crosslinking/curing agent | Sulfur |
| Remarks | ACN content $33 \%$ |

## Mechanical properties

| Hardness nominal | $70 \pm 5$ Shore A ASTM D 2240 |
| :---: | :---: |
| Density nominal | $\begin{aligned} & 1.42 \mathrm{~g} / \mathrm{cm}^{3} \\ & \text { ASTM D } 297 \end{aligned}$ |
| Tensile strength | $11.9 \mathrm{~N} / \mathrm{mm}^{2}$ ASTM D 412-C |
| Elongation at break | $\begin{aligned} & 545 \% \\ & \text { ASTM D 412-C } \end{aligned}$ |
| Compression set | 18 \% ASTM D 395-B $22 \mathrm{~h}, 100^{\circ} \mathrm{C}$ |

## Thermal properties

| Operating temperature min. ${ }^{*}$ | $-40^{\circ} \mathrm{C}$ |
| :--- | :--- |
| Operating temperature max. ${ }^{*}$ | $100^{\circ} \mathrm{C}$ |

* Approximate value, dependent on the application


## Storage in medium 1

| Medium | IRM 901 Oil (ASTM 1) |
| :---: | :---: |
| Test parameter | $70 \mathrm{~h}, 100^{\circ} \mathrm{C}$ |
| Test standard | ASTM D 471 |
| Value change | Hardness: +2 Points <br> Tensile strength: +1 \% <br> Elongation at break: -13 \% <br> Volume: -2 \% |

## Storage in medium 2

| Medium | IRM 903 Oil (ASTM 3) |
| :--- | :--- |
| Test parameter | $70 \mathrm{~h}, 100^{\circ} \mathrm{C}$ |
| Test standard | ASTM D 471 |
| Value change | Hardness: -8 Points <br>  <br>  <br>  <br>  <br>  <br>  <br>  <br>  <br>  <br> Elonsile strength: $-10 \%$ <br> Volume: $+10 \%$ |

## Air aging 1

| Test parameter | $70 \mathrm{~h}, 100^{\circ} \mathrm{C}$ |
| :--- | :--- |
| Test standard | ASTM D 573 |
| Value change | Hardness: +2 Points |
|  | Tensile strength: $+2 \%$ |
|  | Elongation at break: $-3 \%$ |

In compliance with RoHS and REACH directives.
This information is based on our available data. These values are measured on standard test specimens and are within the normal tolerance range of material properties and do not represent guaranteed property values. Therefore they shall not be used for specification purposes. The customer is solely responsible for quality and suitability of material for his application. He has to test usage and processing prior to use. Angst+Pfister makes no guarantees for the suitability of the material for any given application and assumes no obligation or liability in connection with the information provided above.

